



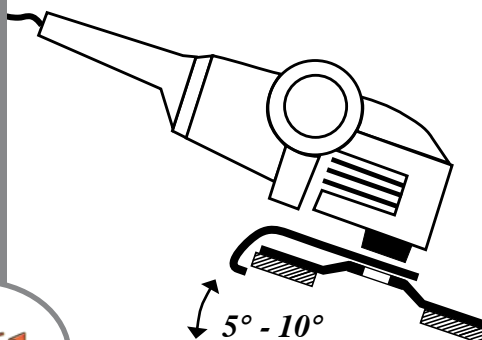
**FINISHING  
FLAP DISCS**

**FINISHING PRO**

ART. CODE		DESCRIPTION
G 6010	115 x 22,23	ULTRA COARSE - (Ceramic)
G 6011	115 x 22,23	COARSE - (Corundum)
G 6012	115 x 22,23	MEDIUM - (Corundum)
G 6013	115 x 22,23	FINE - (Corundum)
G 6030	125 x 22,23	ULTRA COARSE - (Ceramic)
G 6031	125 x 22,23	COARSE - (Corundum)
G 6032	125 x 22,23	MEDIUM - (Corundum)
G 6033	125 x 22,23	FINE - (Corundum)



**GRINDING  
AND FINISHING  
IN ONE  
SINGLE PASS**





# AVAILABLE GRITS

**Globe FINISHING PRO**  
is available in:

- **3 grits**  
(fine, medium, coarse)  
for corundum discs;
- **1 grit**  
(ultra coarse)  
for ceramic discs.



FINISHING PRO range in corundum and the **NEW ceramic disc** with ultra coarse grit.

The new ceramic FINISHING PRO gives a removal speed that is at least double compared to that of corundum flap discs and it lasts 50% more. Ceramic FINISHING PRO is designed for fast rough grinding operations and can precede, if necessary, the finishing operations obtained with FINISHING PRO in coarse, medium or fine grit.

## FINISHING PRO: FEATURES AND ADVANTAGES...

### ● HOW IT IS MADE

*Globe FINISHING PRO* was born from the idea of creating a new generation of flap disc by combining normal flaps of abrasive canvas with non-woven flaps, typical of finishing discs.

### ● ADVANTAGES

- High quality of abrasive canvas
- Comfort in the use and maximum safety
- Professional finishing also for hobbyists
- Maximum time-saving (grinding and polishing in one single pass)
- Shiny surfaces and homogeneous finishing
- Long life
- Excellent performance also for curved surfaces
- Materials: stainless steel, special alloys and aluminum
- No vibrations
- No overheating of the metal

### ● HOW IT WORKS

Abrasive canvas flaps are for "roughing" while non-woven flaps, due to their fine grit, polish metal giving it a very low surface roughness and a shiny aspect.

### ● RECOMMENDED APPLICATIONS

- Light finishing of welding joints
- Round of edges
- High finishing operations
- Removing of imperfections and welding mistakes
- Preparation of surfaces
- Removing welding drops
- Light grinding

## MAXIMUM EFFICIENCY IN USE...

### ● SPEED

In order to obtain the best results, it is convenient to use discs between **3.300 and 6.000 rpm** on grinding machines with adjustable speed. This gives the disc the best performance and maximum lifetime.

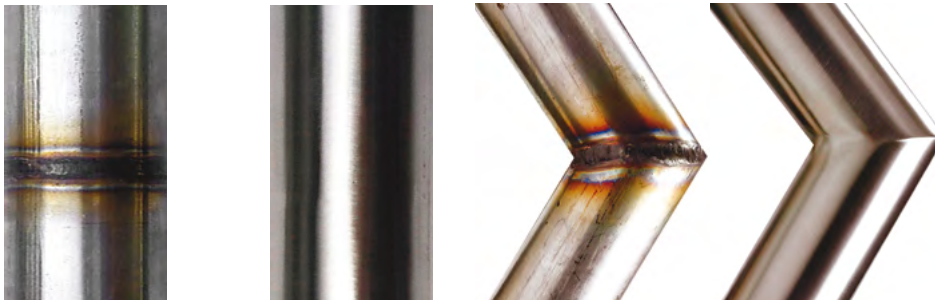
### ● WORKING PRESSURE

Press the grinding machine more to obtain a quicker abrasion; lighten the pressure to favour finishing operations.

### ● WORKING ANGLE

To obtain the best results, always work with an angle between **5° and 10°**.

## BEFORE AND AFTER...



Comparisons of cleaning and polishing of weldings on stainless steel tubes: before and after.



Ex. recommended working angle (5°/10°).